



**Engine:** Diesel  
**Body:** Hatchback  
**Gearbox:** Automatic  
**Capacity:** 1995cc  
**Colour:** White  
**Mileage:** 29,000  
**CO<sup>2</sup>:** 115g/km  
**MPG:** 64.2mpg  
**Top Speed:** 124mph  
**BHP:** 114bhp  
**Insurance Grp:** 16E

**Spirit Autos**  
 Park Crescent Garage  
 Park Crescent  
 Brighton  
 East Sussex, BN2 7HN

FULL SERVICE HISTORY  
 DUAL CLIMATE ZONES  
 POWERED FOLDING MIRRORS  
 MULTI-FUNCTION STEERING WHEEL  
 CHILD LOCKS  
 ISOFIX  
 IMMOBILISER  
 ELECTRIC MIRRORS  
 RADIO/CD  
 SPORT SUSPENSION  
 AUTO LIGHTING

AIR CONDITIONING  
 BLUETOOTH  
 RAIN-SENSING WIPERS  
 REAR PARKING SENSOR  
 ABS  
 MULTIPLE AIRBAGS  
 ALARM  
 AUTO-DIP REARVIEW  
 ELECTRIC WINDOWS  
 DIGITAL RADIO  
 PUSH BUTTON START

2014/14. Finished in Alpine White with Charcoal cloth interior. 29,000 miles with full service history. Long/new mot supplied. 2 owners, Auto gearbox, 2x keys and service book pack present., Excellent condition for this popular sports hatchback. Very sporty looking car with excellent handling ability and low running costs. 5 seats, Upgrades - DAB Tuner, Rain Sensor/Automatic Headlight Activation, Park Distance Control, Rear, Sun Protection Package, Standard Features - 18in Light Alloy Wheels M Star -Spoke Style 386M with Mixed Tyres and Wheel Bolts, Locking, Air Conditioning, Automatic with Two - Zone Control, Alarm System (Thatcham Category 1), Auto Start - Stop, BMW Professional Radio with Single CD Player (with MP3 Playback Capability),